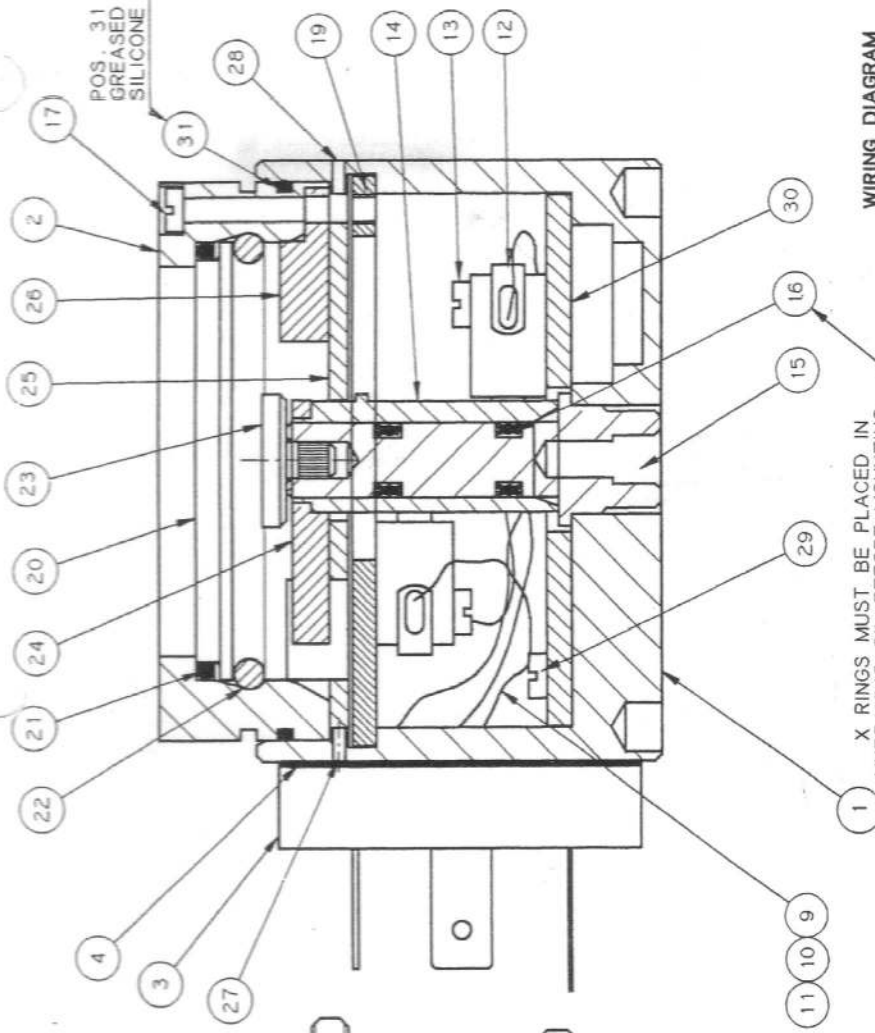


A B C D E F G H

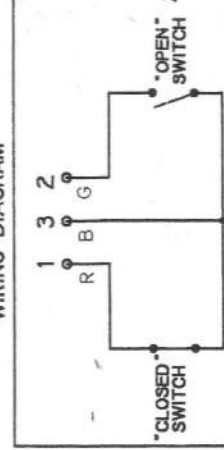
POS. 31 MUST BE GREASED WITH SILICONE GREASE



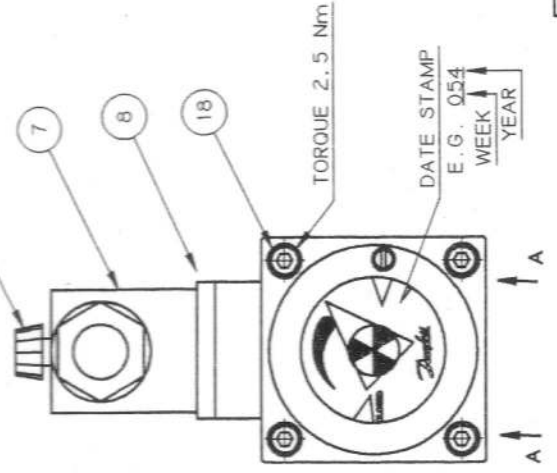
X RINGS MUST BE PLACED IN HYDRAULIC OIL BEFORE MOUNTING IN ORDER TO SOFTEN THE RINGS.

SWITCHES ARE TO BE ADJUSTED TO SWITCH WHEN POINTER IS APPR. 2 MM FROM END STOP.

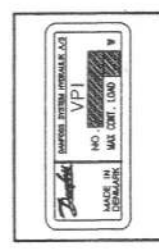
WIRING DIAGRAM



SWITCHES SHOWN IN CLOSED VALVE POSITION. MAX. CONT. LOAD 2.5 W. INSULATION TESTED TO 1000 V.



A - A

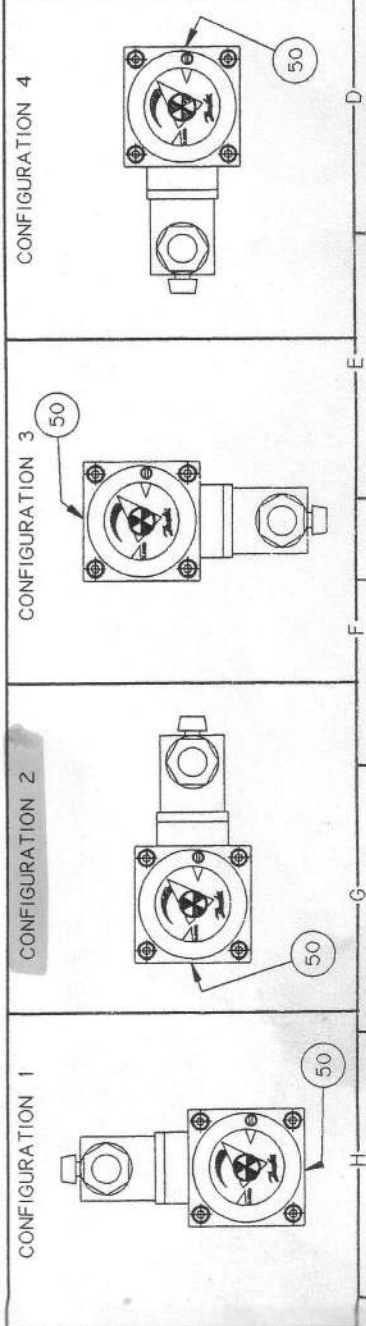


POS. 12: TERMINALS MUST BE BENT (RESPECTIVELY CUT) AS SHOWN. SWITCH AND RETAINING RING MUST BE ORIENTATED AS SHOWN.

FRICITION DRIVE. (POS. 14-15), MUST BE TESTED TO A TORQUE BETWEEN 2 AND 7 Ncm.

POS. 15 MUST BE GREASED WITH ESSO CAZAR K1 OR SIMILAR. BEFORE MOUNTED (ONLY BOTTOM PART)

POS. 27 AND POS. 28 MUST BE SEALED WITH LOCTITE 638



ITEM NO.	DESCRIPTION	QTY	UNIT	REVISION
1	VALVE BODY	1	PC	1
2	TERMINAL	3	PC	1
3	TERMINAL	3	PC	1
4	TERMINAL	3	PC	1
5	TERMINAL	3	PC	1
6	TERMINAL	3	PC	1
7	TERMINAL	3	PC	1
8	TERMINAL	3	PC	1
9	TERMINAL	3	PC	1
10	TERMINAL	3	PC	1
11	TERMINAL	3	PC	1
12	TERMINAL	3	PC	1
13	TERMINAL	3	PC	1
14	TERMINAL	3	PC	1
15	TERMINAL	3	PC	1
16	TERMINAL	3	PC	1
17	TERMINAL	3	PC	1
18	TERMINAL	3	PC	1
19	TERMINAL	3	PC	1
20	TERMINAL	3	PC	1
21	TERMINAL	3	PC	1
22	TERMINAL	3	PC	1
23	TERMINAL	3	PC	1
24	TERMINAL	3	PC	1
25	TERMINAL	3	PC	1
26	TERMINAL	3	PC	1
27	TERMINAL	3	PC	1
28	TERMINAL	3	PC	1
29	TERMINAL	3	PC	1
30	TERMINAL	3	PC	1
31	TERMINAL	3	PC	1

DATE	1984	WEEK	05	YEAR	84
DESIGNED BY	SK-2157				
CHECKED BY	SK-2157				
APPROVED BY	SK-2157				
TOTAL WEIGHT	KG				
DANFOSS SYSTEM HYDRAULIK A/S					
VPI - E					
ASSEMBLY					
PART NO. / 160G9030					REV. / 1