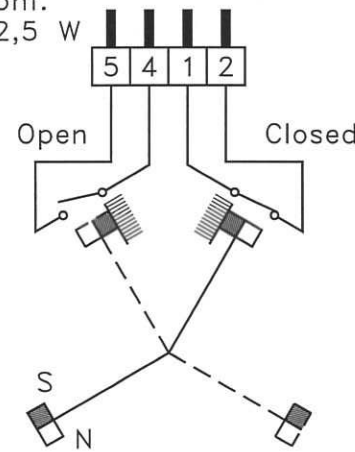
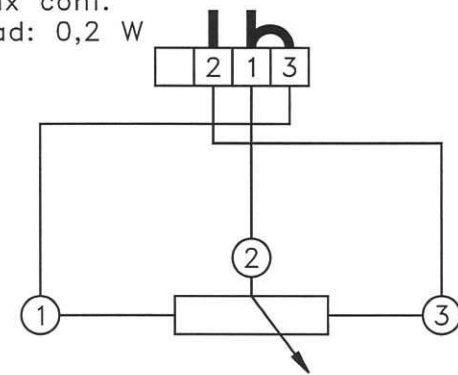


Max cont.  
load: 2,5 W

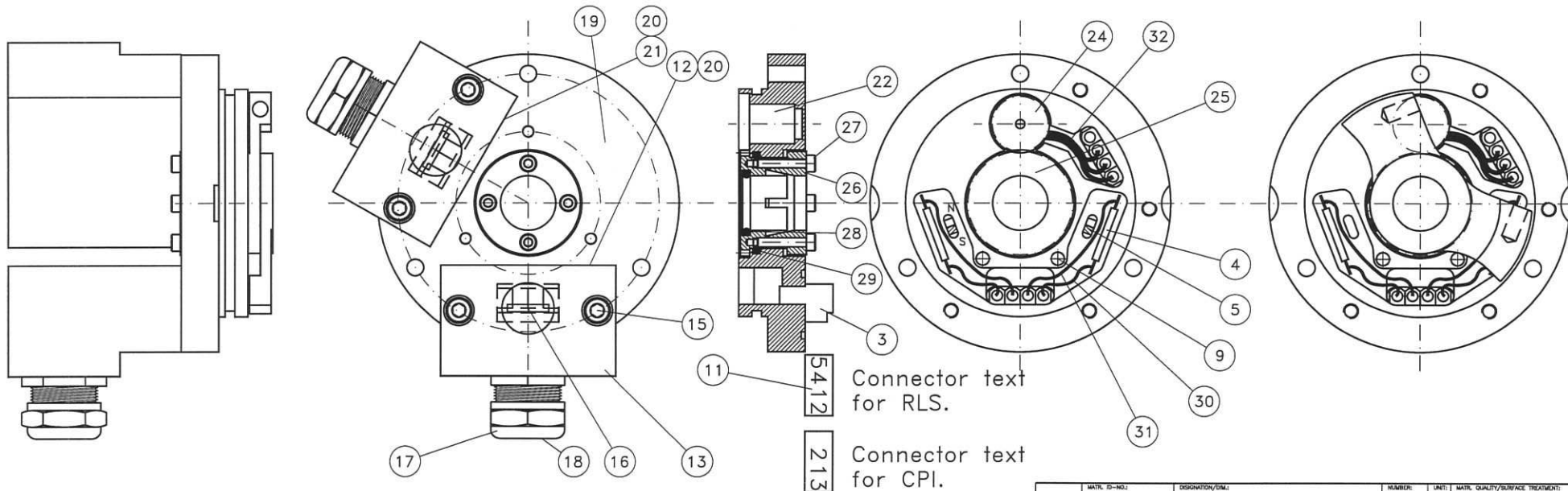


Insulation tested to 1000 V.

Max cont.  
load: 0,2 W



Insulation tested to 1000 V.



Make sure that the potentiometer shaft Pos. 22 and the wheel Pos. 24 is totally cleaned before glueing. Use aktivator for cleaning. Use LOCTITE 307 for glueing.

Use LOCTITE 638 together with the Oring seal pos. 17

Potmeter adjustment: Closed position  $300 \pm 50$  Ohm/ Open position 1500 Ohm.  
General mounting instructions see SP-113 and DI 0.10.10

MATERIAL NO.:		DESIGNATION/OML:		NUMBER:	UNIT:	MATERIAL QUALITY/SURFACE TREATMENT:																					
ORDER NO.:		QUANTITY:		<small>THIS PRINT IS PROVIDED ON A RETRIEVED BASIS. THE PRINT IS TO BE RETURNED UPON REQUEST. IT IS TO BE USED ONLY FOR THE APPROVE FOR WHICH IT WAS          SPECIFICALLY PROVIDED AND IS NOT TO BE COPIED IN ANY MANNER. FOR INFORMATION ONLY: THIS DRAWING IS THE PROPERTY OF DANFOSS AND IS TO BE KEPT          STRICTLY CONFIDENTIAL. THE INFORMATION CONTAINED HEREIN IS NOT TO BE DISCLOSED TO ANY OTHER PARTY WITHOUT THE WRITTEN PERMISSION OF DANFOSS SYSTEM HYDRAULIK.</small>																							
IF NOTHING ELSE SPECIFIED: (GENERAL INFORMATION)				SCALE:	DESIGN:	REV.:	DATE:																				
<table border="1"> <tr> <th>ROUNDS, DIM</th> <th>TOLERANCE</th> <th>SURFACE</th> <th>FIRST ANGLE</th> </tr> <tr> <td>0,2- 8</td> <td>± 0,1</td> <td>Ra 1,6</td> <td>PROJECTION</td> </tr> <tr> <td>8- 30</td> <td>± 0,2</td> <td></td> <td>ISO METHOD</td> </tr> <tr> <td>30- 120</td> <td>± 0,3</td> <td></td> <td></td> </tr> <tr> <td>120- 315</td> <td>± 0,5</td> <td></td> <td></td> </tr> <tr> <td>315- 1000</td> <td>± 0,8</td> <td></td> <td></td> </tr> </table>	ROUNDS, DIM	TOLERANCE	SURFACE	FIRST ANGLE	0,2- 8	± 0,1	Ra 1,6	PROJECTION	8- 30	± 0,2		ISO METHOD	30- 120	± 0,3			120- 315	± 0,5			315- 1000	± 0,8			1:1	REPLACES:	940530
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