Top mounted level switches for level alarm or pump control applications

Nominal pressure: PN 16 max. 16 bar to 300°C
Operating temperature: 0 to 300°C
Ambient temperature: 0 to 70°C
Density of the liquid:
- > Pump control: min. 0.5 kg/dm³
- > Alarm: min. 0.5 kg/dm³
Operating differential: 12 to 4340 mm
Wet side material: stainless steel (CrNiMo)
Housing material: seawater resistant die cast aluminium
Flange dimensions: square 92 x 92 mm, PCD 92 mm
Switch element: Microswitch SPDT with silver contacts
Switch rating: 250 VAC, 5 A / 30 VDC, 5 A
Enclosure: IP65
Weight: approx. 3.0 kg
Safety Integrity Level (SIL): SIL 1

Connection diagram:

1. For pump control (2 switch points)
   The required differential is set by fixing the two stop collars in the appropriate positions on the rod. The counterweight has to be adjusted to compensate for the rod weight (without float), until the cross arm is balanced. The float slides up and down the rod with the liquid level and actuates the switch at the set position of the stop collars.
   The switch remains latched between the two positions, which are for applications such as pump control where the contactor coil would need to remain energized throughout the pumping cycle.

2. For alarm operation (1 switch point)
   Only the lower collar is fixed on the rod (below the float). Within the limit of the rod length, the height of the alarm point can be chosen as required. The counterweight has to be set, to outweigh the rod (without float). The alarm switching differential is 12 mm.

Vertical rods
Both rods and the supplied nipple (L = 10 mm) have to be welded together as shown. Both weld seams must be smoothed, so the float can glide freely.

Installation
Over open tanks or sumps on a bracket. On closed tanks on the manhole cover with the float mounted from the inside. In the absence of a manhole, i.e. the float can not be mounted from the inside, an intermediate flange with an inside diameter of min. 125 mm of flange modules acc. to DIN DN125 or ANSI DN5" should be used. We recommend, that the rod should be guided loosely at the lower end.

Quality Assurance
- Besta AG is certified acc. to ISO 9001.

Certificates
- Material certificates acc. to EN 10204-2.2 and EN 10204 3.1
- Test records of hydraulic pressure tests and functional tests
Options

- Dual SPDT microswitches (SIL 2)
- Microswitches with gold plated contacts
- Self checking proximity switches acc. to NAMUR
- Enclosure IP67, or IP68 for submersible applications
- 380 VAC, 5 A  440 VDC, 0.3 A (type: AE26)
- Pneumatic switches ON/OFF
- High and low temperature versions
- Cable entry with 3/4" NPT internal thread
- Switch housing:  - chromated
  - stainless steel (CrNiMo)
  - epoxy painted
- Flange modules:  - acc. to ANSI, DIN, BS & JIS

Marine approvals and registrations of Trimod Besta level switches

Counterflanges

The simplest method of installing the Trimod Besta level switch type A 01 142 is to use the Besta standard weld-on counterflanges. These are available in carbon steel C22.8 (A105 equiv.) and in stainless steel 1.4401 (SS316 equiv.). If the float can be mounted from the inside, the counterflange can be welded directly to the tank. Otherwise the counterflange has to be welded to an intermediate flange (I.D. min. 125 mm).

Temperature range:
Material C22.8  -10 to 300°C
Material 1.4401: -196 to 400°C

<table>
<thead>
<tr>
<th>Type</th>
<th>Specification</th>
<th>Flange-material</th>
<th>Stud-material</th>
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<tbody>
<tr>
<td>2829.1</td>
<td>Counterflange</td>
<td>C22.8</td>
<td>5.8</td>
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<tr>
<td>2831.3</td>
<td>Counterflange</td>
<td>1.4401</td>
<td>A2</td>
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