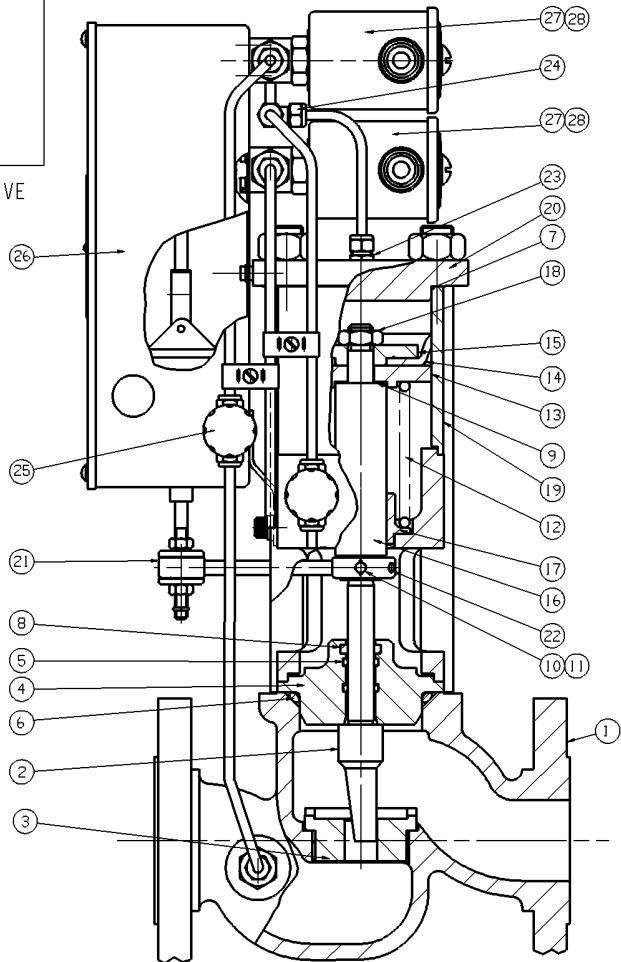


RECOMMENDED SPARE KITS FOR 1 YEARS OPERATION					
NUMBER OF VALVES ON SITE					
PACK	ONE	TWO OR MORE	PACK	ONE	TWO OR MORE
SK68	1	1	SK84	1	2
SK76			SK85	1	2
SK77	1	1 PER UNIT	SK86	1	2
SK78	1	2	SK87	1	1
SK79	1	2	SK88	2	2
SK80	1	2	SK89	2	2
SK81	1	1	SK90	1	1
SK82	1	1	SK92	2	2
SK83	1	2			

SPARE KITS FOR MODULATING CONTROL VALVE, INDUCTIVE FEEDBACK TYPES: 80310, 80311, 80315, 80486, 80488, 80653, 80655, 80657, 80659

ITEM	DESCRIPTION	QTY. PER VALVE
1	VALVE BODY	1
2	VALVE LID & SPINDLE	1
3	VALVE SEAT	1
4	STUFFING BOX	1
5	O RING (SET OF 4)	2
6	O RING (SET OF 2)	1
7	O RING (SET OF 2)	1
8	RING FELT (SET OF 2)	1
9	SEALING WASHER (SET OF 2)	1
10	PIN	1
11	SPLIT PIN	1
12	COMPRESSION SPRING	1
13	SUPPORT PLATE	1
14	PISTON CUP	1
15	JUNK PLATE	1
16	PISTON ROD	1
17	BUSH	1
18	NUT, M12	1
19	CYLINDER	1
20	CYLINDER COVER	1
21	ARM	1
22	SCREW 2BA GRUB	1
23	COUPLING 3/16" O.D x 1/8" BSPT MALE	1
24	COUPLING 3/16" O.D x 1/4" BSP MALE	1
25	HAND VALVE 3/16" O.D	2
26	COIL BOX ASSEMBLY	1
27	SOLENOID COIL	2
28	SOLENOID VALVE BODY	2
29	SEALANT HYLOMAR TUBE	1
30	SILICONE COMPOUND SACHET	1

ON SK77 ONLY



GREASE ITEM 14 WITH ITEM 30 BEFORE USE

KIT	DESCRIPTION	ITEMS IN KIT	USED ON
SK68	LID & SEAT - TYPE A	2,3,5,6,7,8,9,10,11,29	ALL MODELS
SK69	LID & SEAT - TYPE B	AS ABOVE	" "
SK70	LID & SEAT - TYPE C	" "	" "
SK71	LID & SEAT - TYPE D	" "	" "
SK72	LID & SEAT - TYPE E	" "	" "
SK73	LID & SEAT - TYPE F	" "	" "
SK74	LID & SEAT - TYPE G	" "	" "
SK75	LID & SEAT - TYPE H	" "	" "
SK76	LID & SEAT - TYPE I	" "	" "
SK77	SEALS	5,6,7,8,9,14,30	" "
SK78	STUFFING BOX	4,6	" "
SK79	SPRING	7,9,12,14,30	" "
SK80	FEEDBACK COIL	26	80310,80311,80486,80653,80657
SK81	BODY IMPERIAL	1	80310
SK82	BODY METRIC	1	ALL MODELS EXCEPT 80310
SK83	COUPLINGS	23,24,25	ALL MODELS
SK84	CYLINDER	7,19	" "
SK85	PISTON & BUSH	7,9,13,14,15,16,17,18,30	" "
SK86	ARM	10,11,21,22	" "
SK87	TOP COVER	7,20	" "
SK88	COIL 230V 50HZ	27	80310,80311,80315
SK89	COIL 110V 50HZ	27	80653,80655
SK90	BODY SOLENOID	28	ALL MODELS
SK92	COIL 230V 60HZ	27	80486,80488