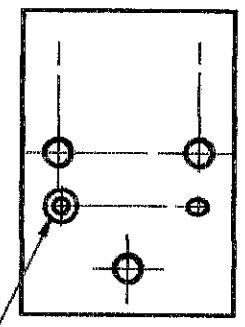


For establishing correct position of indicator shaft (pos.8) do as follows:
 The spline shaft (pos.5) is to be mounted as shown with the long hole in angle $F=8.57^\circ$.
 If possible use special tool shown on drw. SK-1739.

Mounting surface



Filter is to be pressed firmly into the port with a mandrel.

Note:
 No gear oil may be used for springs or piston. Hydraulic oil should be used. A little amount of grease may be used for retaining bearing etc.

| | | | | | |
|-----------------------|--|--|--|----------|----------------|
| | | ASSEMBLY DRAWING BRCF 032 f. LPU | | 160N9204 | 890114 UDA/IDA |
| DANFOSS HYDRAULIC A/S | | KG | | 1:1 | 160N9228 |