

## PARTS-, SPARE & MATERIAL LIST

Emerson Process Management  
Marine Solutions  
Damcos A/S

Component: type & version  
**ACTUATOR BHA 1 MARK 2**  
Material no.:  
**9018-1942**  
Alt.: 1

Aaderupvej 41  
DK-4700 Naestved  
Denmark  
T +45 5578 7200  
F +45 5578 7272

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Notes: All items with stated material number can be purchased as spare parts.  
When ordering spare parts: please state material number.

Document numbers referred to: 9022D1283

| Posnr | Material  | Description/<br>Compound                                  | CTM No. | Quantity | Unit |
|-------|-----------|---|---------|----------|------|
|       | 9030-4041 | COVERING PARTS BHA/G 1 MARK 2                             | *P      | 1,000    | PC   |
| 0002  | 9018C1954 | HOUSING BHA 1   |         | 1,000    | PC   |
| 0003  | 9018D1961 | PINION BHA 1, MARK 2                                      |         | 1,000    | PC   |
| 0004  | 9018E1971 | RACK BHA 1, MARK 2  |         | 1,000    | PC   |
| 0005  | 9022-2042 | CYLINDER BHA 1 MARK 2                                     | *P      | 2,000    | PC   |
| 0009  | 9018E2771 | NAME PLATE BHA 1 MARK 2<br>CuZn36Pb2As                    | L60     | 1,000    | PC   |
| 0010  | ----->    | 9016E5211 INDICATOR<br>Valid from 00000000 to 19971016    |         | 1,000    | PC   |
| 0011  | 9016E3932 | INDICATOR   |         | 1,000    | PC   |
| 0014  | 9016-4291 | STOP VALVE  |         | 1,000    | PC   |
| 0015  | 230-0178  | PLATE 26X52X0,5   |         | 1,000    | PC   |
| 0016  | 252-1661  | SET SCREW/CUP POINT M8X30<br>X5CrNiMo17 12 2(W.no.1.4401) | 7A4     | 4,000    | PC   |
| 0017  | 251-1606  | SCREW M8X30<br>X5CrNiMo18 12 (W.no.1.4436)                | 7A4     | 8,000    | PC   |
| 0018  | 251-4322  | SCREW M5X10 BUTTENHEAD<br>X5CrNi18 9(W.no.1.4301)         | 7A2     | 4,000    | PC   |
| 0019  | 260-0412  | RIVET D1,9X5  | 5/A4    | 2,000    | PC   |
| 0020  | 255-2006  | NUT M8 SF<br>X5CrNiMo17 12 2(W.no.1.4401)                 | 7A4     | 4,000    | PC   |
| 0021  | 251-4331  | SCREW M6X10 BUTTENHEAD<br>X5CrNi18 9(W.no.1.4301)         | 7A2     | 1,000    | PC   |
| 1..1  |           | O-RING Ø42,5X3<br>NBR 70                                  | NBR     | 2,000    | PC   |

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| Refnr | Material  | Description/<br>Compound         | CTM No. | Quantity | Unmsr |
|-------|-----------|----------------------------------|---------|----------|-------|
| 1..2  |           | O-RING Ø45,7X1,5<br>NBR 70       | NBR     | 2,000    | PC    |
| 1..3  |           | O-RING Ø4,1X1,6<br>NBR 70        | NBR     | 2,000    | PC    |
| 1..4  |           | O-RING Ø27,1X1,6<br>NBR 70       | NBR     | 2,000    | PC    |
| 1..6  | 207-0011  | WIPER FORM A1 Ø33/25X4<br>NBR 90 | NBR     | 1,000    | PC    |
| 1.12  | 9018E2801 | BEARING 020E0081                 |         | 1,000    | PC    |
| 1.13  | 9018E2791 | BEARING 020E0081                 |         | 1,000    | PC    |

Set of seals : 9018-1922